

# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A1:2023

TÜVRh/15085/CL1/699/20/1A2

TÜV Rheinland Industrie Service GmbH hereby certifies that the welding company

**Lekolan Zumaia S.L.**  
**Pol. Industrial Sansinenea / Parcela A. 1-2.2**  
**20740 Zestoa**  
**Spain**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity P**  
in the range indicated in the annex.

validity: 2024-11-25 until 2025-07-07

Cologne, 2024-11-25  
Place and date of issue

Lead auditor: Dipl.-Ing. NORDHAUSEN

  
Dipl.-Ing. MAKOWKA  
Head of certification body



TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany

# Scope of the certificate

TÜVRh/15085/CL1/699/20/1A2

## Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2 8.1/8	t = 3 - 24 mm D = 10 - 40 mm t = 3 - 100 mm t = 3 - 13 mm D ≥ 45 mm	FW, partly mechanized BW, partly mechanized BW, partly mechanized
141	8.1	t = 1.5 - 6 mm D ≥ 45 mm	BW, manually

## Area of Application:

- New build of components for railway vehicles
  - - Supporting frames for external equipment parts
  - Self-supporting equipment boxes

## Responsible welding coordinator(s):

Dipl.-Ing. Joxe Mari Aizpurva , Level A (IWE) born: 1970-07-06  
[external]

## 1st deputy(ies) of the responsible welding coordinator(s):

Pablo Arizala, Level C born: 1993-12-03

## Others deputies:

Soufiane Boulakchour, Level C born: 1993-04-27

## Remarks:

The welding coordinator Joxe Mari Aizpurva is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

## Register no.:

TÜVRh/15085/CL1/699/20/1A2

## General provisions:

The General Terms and Conditions of the TÜV Rheinland Industrie Service GmbH apply in the currently valid version.

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany