

C E R T I F I C A T E

Welding of railway vehicles and
components according to EN 15085-2:2020

TÜVRh/15085/CL1/699/20/1A1

TÜV Rheinland Industrie Service GmbH hereby certifies that the welding company

Lekolan Zumaia S.L.
Pol. Industrial Sansinenea / Parcela A. 1-2.2
20740 Zestoa
Spain

fulfills the requirements
for the scope according to

EN 15085-2:2020 classification level CL1
in the type of activity P
in the range indicated in the annex.

validity: 2023-08-27 until 2025-07-07

Cologne, 2023-08-27
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) DEDERICHS



Dipl.-Ing. MAKOWKA
Head of certification body



TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany

Scope of the certificate

TÜVRh/15085/CL1/699/20/1A1

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2 8.1/8	t = 3 - 24 mm D = 10 - 40 mm t = 3 - 100 mm t = 3 - 13 mm D ≥ 45 mm	FW, partly mechanized BW, partly mechanized BW, partly mechanized
141	8.1	t = 1.5 - 6 mm D ≥ 45 mm	BW, manually

Area of Application:

- New build of components for railway vehicles
 - - Supporting frames for external equipment parts
 - Self-supporting equipment boxes

Responsible welding coordinator(s):

Dipl.-Ing. Joxe Mari Aizpurva , Level A (IWE) born: 1970-07-06
[external]

Soufiane Boulakchour, Level C born: 1993-04-27

1st deputy(ies) of the responsible welding coordinator(s):

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Others deputies:

Imanol Noriega, Level C born: 1990-08-06

Remarks:

The welding coordinator Joxe Mari Aizpurva is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

TÜVRh/15085/CL1/699/20/1A1

General provisions:

The General Terms and Conditions of the TÜV Rheinland Industrie Service GmbH apply in the currently valid version.

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany